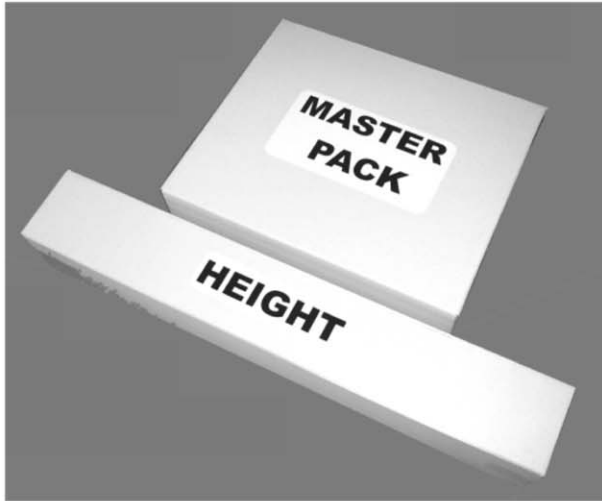


STAR CASE DESIGNER SERIES RACK KIT

Detailed Assembly Instructions

Assembly of your new Patent Pending Star Case Designer Series Rack is simple.

Prior to assembling your Star Rack, please make sure you have the following 2 component packs:



Designer Series Master Pack includes 1 preassembled 4-sided bottom frame, 1 preassembled 4-sided top frame, 16 dog point screws and 4 nylon leveling feet.

Height Pack includes 4 height extrusions.

The Designer Series Master Pack contains 2 preassembled frames for connecting the 4 height extrusions along with all necessary screw fasteners. The Height Pack contains four height extrusions that will be the top to bottom members of your frame. These height extrusions include EIA rack spacing with 10-32 tapped holes.

The Designer Series Master Pack includes 1 preassembled 4-sided bottom frame and 1 preassembled 4-sided top frame. Each frame has 4 connecting corners. The bottom preassembled frame has additional 5/16" threaded holes to accommodate either the provided leveling feet, our optional twin-wheel casters or for anchoring or attaching other accessories.

Step 2

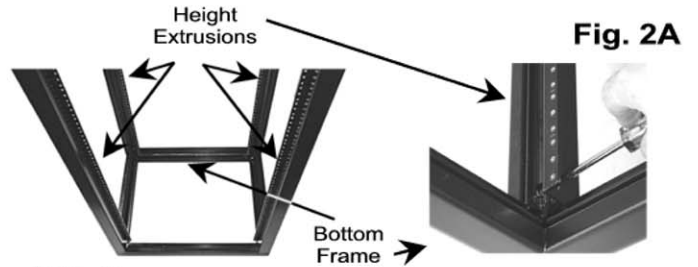
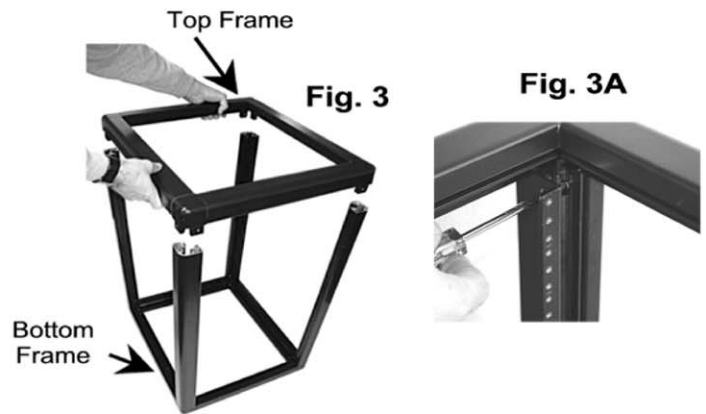


Fig. 2

Next, remove the height extrusions included in the Height Pack. Align and insert the 4 height extrusions into Connecting Corner linking stubs of the preassembled bottom frame (Figure #2). Fasten the height extrusions to linking stubs with the supplied dog point screw (Figure #2A). Tighten accordingly to permit easy alignment of preassembled top frame with height extrusions.

Step 3



Next, position the preassembled top assembled frame so that the four height extrusions extending from the preassembled bottom frame line up with each of the linking stubs of the preassembled top frame (Figure #3). Once both preassembled frames are joined, line-up the holes in the height extrusions with the holes in the Connecting Corner linking stubs and begin to secure each Dog Point screw (Figure #3A).

Step 1

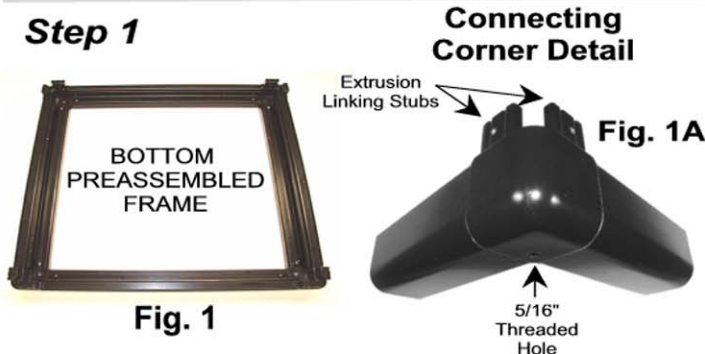


Fig. 1

Position preassembled bottom frame on a flat work surface (Figure #1). Please note, the preassembled bottom frame is the frame with the 5/16" threaded holes and needs to be positioned resting flat against the work surface (Figure #1A). NOTE: If your application requires the supplied leveling feet, please refer to Step 4 at this point.

Step 4

Fig. 5



Fig. 6

Hand screw the (4) leveling feet included in the Master Pack into the (4) 5/16" threaded holes in your Connecting Corners (Figure #5 & #6). This elevates the entire frame assembly to prevent the Corner Connectors from contacting floor surfaces that aren't level. Congratulations! You are now ready to put your Star Case Designer Series rack into service.

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