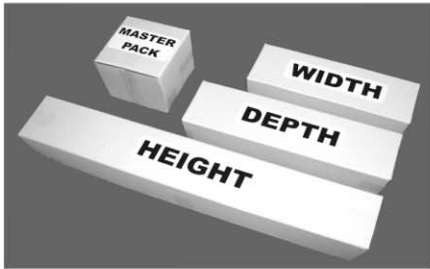


DETAILED ASSEMBLY INSTRUCTIONS

Assembly of your new Patent Pending Designer Series Star Frame is simple.

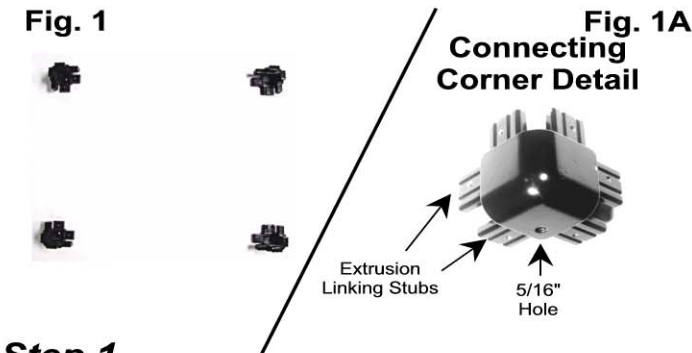
Prior to assembling your Star Frame, please make sure you have the following 4 component packs:



Designer Series Master Pack includes 8 connecting corners, 48 dog point screws and 4 nylon leveling feet.
Width Pack includes 4 width extrusions.
Depth Pack includes 4 depth extrusions.
Height Pack includes 4 height extrusions.

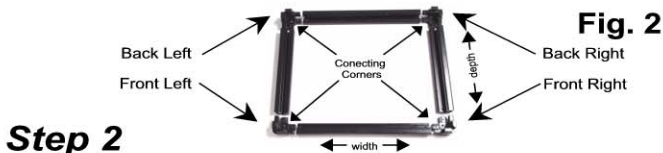
The Designer Series Master Pack contains 8 connecting corners needed to join all width, depth and height extrusions along with all necessary screw fasteners.
 The Width Pack contains four width extrusions that will be the left to right members of your frame.
 The Depth Pack contains four depth extrusions that will be the front to back members of your frame.
 The Height Pack contains four height extrusions that will be the top to bottom members of your frame.

The Designer Series Master Pack is made up of 2 sets of (4) connecting corners. Each connecting corner has 3 sides. Four of the corners have an additional 5/16" threaded hole to accommodate either the provided leveling feet, our optional twin-wheel casters or for anchoring or attaching other accessories.



Step 1

Position (4) Connecting Corners (Figure #1A) flat against the work surface as shown in Figure #1. Remember, the sides with the 5/16" threaded hole need to be positioned resting flat against the work surface. (Figure #1).



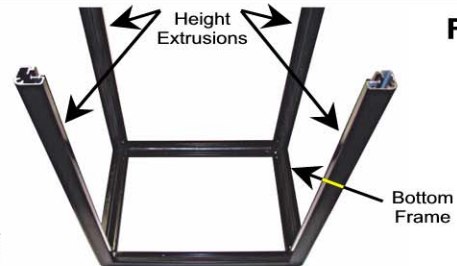
Step 2

Position the Connecting Corners in such a way as to allow enough space to slide the width extrusions from the Width Pack into the matching linking stubs on each pair of front and back Connecting Corners. Follow the same procedure for the left and right Depth Extrusions, thereby forming the bottom frame. (figure #2).



Step 3

Line up the holes on the inside leg of the extrusions with the holes in the linking stubs in the Connecting Corners and begin to hand tighten each Dog Point screw as provided in the Designer Series Master Pack. After all screws have been tightened, the bottom frame is now fully assembled (Figure #3). Repeat steps 2 and 3 with the remaining group of (4) Connecting Corners and extrusions to assemble a top frame. NOTE: If your application requires the supplied leveling glides, please refer to Step 6 at this point.



Step 4

Next, remove the height extrusions included in the Height Pack. Align and insert the height extrusions into the last remaining Corner Connector linking stubs of the bottom frame. Repeat this process until all four height extrusions are joined with all linking stubs of the bottom frame (Figure #4).



Step 5

Next, position the top frame you assembled so that the four height extrusions extending from the bottom frame line up with each of the linking stubs of the top frame (Figure #5). With both frames are joined line-up the holes in the height extrusions with the holes in the Connecting Corner linking stubs and begin to secure each Dog Point screw (Figure #6).



Step 6

Hand screw the (4) leveling glides included in the Master Pack into the (4) 5/16" threaded holes in Connecting Corners (Figure #7). This elevates the entire frame assembly to prevent the Corner Connectors from contacting floor surfaces that aren't level. Congratulations! You are now ready to put your Star Case Designer Series frame into service.



Fig. 8