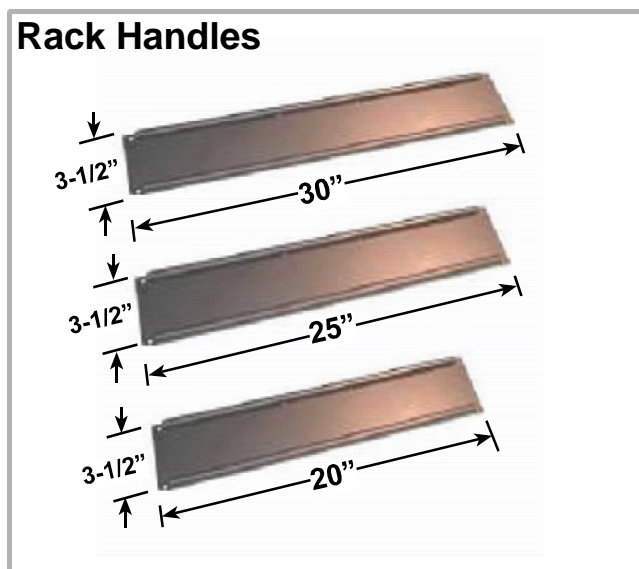


INSTALLATION INSTRUCTIONS --- Rack Side Handles

Fig. 1



The handle option for your Rack is available in three different depths; 20", 25" & 30" (see Fig. 1). Selection will depend on the depth of your Rack.

Handles are heavy gauge steel with a bent upper and lower lip to increase their strength both as a lifting handle and a reinforcing cross-bar. Attach each handle to the vertical rack rails on both sides of the Rack. Each handle is 3-1/2" (2 rack units) in height with pre-tapped holes (see Fig. 1).

To install, align each handle on side of Rack using the convenient rack space marks etched into the rack rails. These marks are precisely inscribed every 1-3/4" (1 rack unit) for ease and accuracy of installation.

Fig. 2



Place handles at a comfortable height. To minimize back strain, we recommend placing bottom of handles at approximately 20" off the floor (see Fig 2). Also, be aware of the center of gravity when your Rack is fully loaded. It is recommended that you maintain the bulk of the weight of your loaded Rack in the lower half of the fully loaded rack below the handle installation point.

Place handles on front & rear rails making sure to line up top of handle with inscribed rack space marks. Place 10-32 screws through top holes in handles. Now, place 10-32 screws in lower holes.

Count the number of rack space marks from the bottom of the Rack to the handle you just installed. Repeat this process for the second handle on the opposite side.